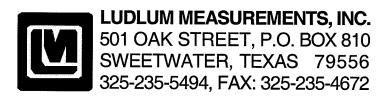
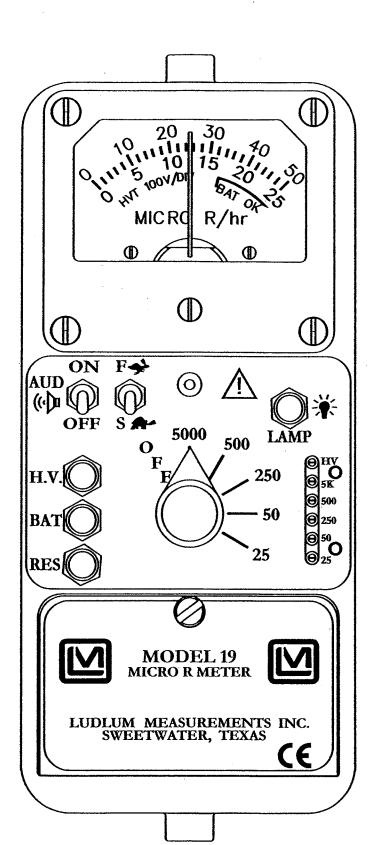
# LUDLUM MODEL 19 MICRO R METER

July 2006
Serial Number 207422 and Succeeding
Serial Numbers



REV# ALTERATIONS DATE BY 1 VALID 3-16-04 DDV





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Ludium Measurements, Inc.



# Introduction

he Ludlum Model 19 Micro R Meter utilizes an internally-mounted 1" × 1" NaI(T1) scintillator for optimum performance in locating and measuring low-level (near "background") gamma radiation.

The unit features a pushbutton lighted meter and was designed to be moisture and dust resistant. The meter is housed in a rugged aluminum bezel with waterproof seals. All controls, including a calibration potentiometer for each range, are located on the front panel. Front panel switches are rubber-booted to seal out moisture and dust. A high voltage (HV) test control is provided to allow rapid plateau testing of the detector.

Five range divisions are provided in the 0-5000 micro R/hr spectrum. The meter face is made up of two scales, 0-50 and 0-25, plus battery test. The 0-50 scale corresponds to the 50, 500 and 5000 positions on the range selector switch. The 0-25 scale corresponds to the 25 and 250 positions on the range selector switch.

The instrument is capable of using either standard "D" cell flashlight batteries or nickel-cadmium rechargeable batteries. However, the Model 19 does not include circuitry for recharging the batteries. The two "D" cell batteries are located in an isolated compartment, easily accessible from the front panel.

The Model 19 NaI scintillator is energy sensitive. An energy response curve is included in section 10 of this manual for further reference.



# **Getting Started**

# Unpacking and Repacking

Remove the calibration certificate and place it in a secure location. Remove the instrument and accessories (batteries, cable, etc.) and ensure that all of the items listed on the packing list are in the carton. Check individual item serial numbers and ensure calibration certificates match. The Model 19 serial number is located on the front panel below the battery compartment. Most Ludlum Measurements, Inc. detectors have a label on the base or body of the detector for model and serial number identification.

#### **Important!**

If multiple shipments are received, ensure that the detectors and instruments are not interchanged. Each instrument is calibrated to specific detectors, and therefore not interchangeable.

To return an instrument for repair or calibration, provide sufficient packing material to prevent damage during shipment. Also provide appropriate warning labels to ensure careful handling. Include detector(s) and related cable(s) for calibration. Include brief information as to the reason for return, as well as return shipping instructions:

- Return shipping address
- Customer name or contact
- Telephone number
- Description of service requested and all other necessary information

### **Battery Installation**

Ensure the Model 19 power switch is in the "OFF" position. Open the battery lid by pushing down and turning the quarter-turn thumbscrew counterclockwise ½ turn. Install two "D" size batteries in the compartment.

Note the (+) and (-) marks inside the battery door. Match the battery polarity to these marks. Close the battery box lid, push down and turn the quarter-turn thumb screw clockwise 1/4 turn.

#### Note:

Center post of a flashlight battery is positive. The batteries are placed in the battery compartment in opposite directions.

### **Operational Check**

Turn the Range Selector switch to the "25" position. Depress the "BAT" pushbutton switch and ensure that the meter needle falls within the "BAT OK" marks. Check for a proper background reading. A typical reading would be: 5-15 uR/hr

Turn the Range Selector switch to the "5000" position. Expose the instrument to a "check source" and verify that the instrument indicates within 20% of the check source reading obtained during the last calibration.

Switch the "AUD ON/OFF" switch to the "ON" position and confirm that the external unimorph speaker produces an audible click for each event detected. The "AUD ON/OFF" switch will silence the audible clicks if in the "OFF" position. It is recommended that the "AUD ON/OFF" switch be kept in the "OFF" position when not needed in order to preserve battery life.

Turn the Range Selector switch to the "250" position and increase the source activity for a meter reading of 10-100 uR/hr. While observing the meter fluctuations, select between the fast and slow response time ("F/S") positions to observe variations in the display. The "S" position should respond approximately 5 times slower than the "F" position.

#### Note:

The slow response position is normally used when the instrument is displaying low numbers which require a more stable meter movement. The fast response position is used at high rate levels.

Check the meter reset function by depressing RESET and ensuring the meter needle drops to "0".

Depress the "LAMP" pushbutton switch. Ensure that the meter face illuminates when the switch is depressed. Proceed to use the instrument.

### **Maintenance**

Instrument maintenance consists of keeping the instrument clean and periodically checking the batteries and the calibration. The Model 19 instrument may be cleaned with a damp cloth (using only water as the wetting agent). Do not immerse instrument in any liquid. Observe the following precautions when cleaning:

- 1. Turn the instrument off and remove the batteries.
- 2. Allow the instrument to sit for 1 minute before accessing internal components.

#### Recalibration

Recalibration should be accomplished after any maintenance or adjustment of any kind has been performed on the instrument. Battery replacements are not considered maintenance and do not normally require instrument recalibrated.

#### Note:

Ludlum Measurements, Inc. recommends recalibration at intervals no greater than one year. Check the appropriate regulations to determine required recalibration intervals.

Ludlum Measurements offers a full service repair and calibration department. We not only repair and calibrate our own instruments but most other manufacturer's instruments. Calibration procedures are available upon request for customers who choose to calibrate their own instruments.

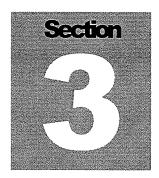
#### **Batteries**

The batteries should be removed any time the instrument is placed into storage. Battery leakage may cause corrosion on the battery contacts, which must be scraped off and/or washed using a paste solution made from baking soda and water. Use a spanner wrench to unscrew the battery contact

insulators, exposing the internal contacts and battery springs. Removal of the handle will facilitate access to these contacts.

#### Note:

Never store the instrument over 30 days without removing the batteries. Although this instrument will operate at very high ambient temperatures, battery seal failure may occur at temperatures as low as 100°F.



# Specifications

**Linearity:** Reading within 10% of true value.

**High Voltage:** Variable from 400 to 1500 Vdc; electronically regulated to within 1%.

**Battery Dependence:** Instrument calibration change less than 3% within the meter battery check limits.

**Power:** Two standard alkaline "D" cell batteries, secured in an isolated compartment.

**Battery Life:** Expected lifetime of approximately 2000 hours with the "AUD ON/OFF" switch in the OFF position.

**Audio Output:** Built-in unimorph speaker and "ON/OFF" switch provided on the front panel.

**Counting Ranges:** Two-scale meter face presenting 0-50 micro R/hr with full scale range positions of 5000, 500 and 50; and 0-25 micro R/hr with full scale range positions of 250 and 25.

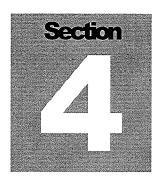
**Meter:** 1 mA,  $2\frac{1}{2}$  -inch scale, pivot-and-jewel suspension.

**Detector:** Photomultiplier coupled to a 1" × 1" NaI(Tl) crystal, mounted inside the instrument housing.

**Construction:** Cast and drawn aluminum with beige powder-coat finish and printed membrane front panel.

Size: 15.75 cm (6.2") H  $\times$  8.9 cm (3.5") W  $\times$  21.6 cm (8.5") L, not including instrument handle.

Weight: 2.1 kg (4.5 lbs.), including batteries.



# Identification of Controls and Functions

Range Selector Switch: A six-position switch marked OFF, 5000, 500, 250, 50 and 25. Moving the range selector switch to one of the range positions (5000, 500, 250, 50, 25) provides the operator with an overall range of 0-5000 micro R/hr. Note that the range positions 5000, 500 and 50 are screened in black and correspond to the meter scale screened in black. The range positions 250 and 25 are screened in red and correspond to the meter scale screened in red.

**AUD ON-OFF Toggle Switch:** In the ON position, operates the unimorph speaker, located on the left side of the instrument. The frequency of the clicks is relative to the rate of the incoming pulses. The higher the rate is, the higher the audio frequency. The audio should be turned OFF when not required, to reduce battery drain.

**F-S Toggle Switch:** Provides meter response. Selecting the fast, "F", position of the toggle switch provides 90% of full scale meter deflection in four seconds. In the slow, "S", position, 90% of full scale meter deflection takes 22 seconds. In "F" position, there is fast response and large meter deviation. The "S" position should be used for slow response and damped, meter deviation.

**BAT Pushbutton Switch:** When depressed, this switch indicates the battery charge status on the meter. The range selector switch must be out of the OFF position.

**RES Pushbutton Switch:** When depressed, this switch provides a rapid means to drive the meter to zero.

**LAMP Pushbutton Switch:** When depressed, this switch lights the meter face.

**HV Pushbutton Switch:** When depressed, the meter reads the detector high voltage. Each meter division is equivalent to 100 volts.

**HV Adjustment:** Provides a means to vary the high voltage from 400 to 1500 volts.

Range Calibration Adjustments: Recessed potentiometers located under the calibration cover, on the right side of the front panel. These adjustment controls allow individual calibration for each range multiplier.



# Safety Considerations

### **Environmental Conditions for Normal Use**

Indoor or outdoor use

No maximum altitude

Temperature range of -20°C to 50°C (-4°F to 122°F)

Maximum relative humidity of less then 95% (non-condensing)

Pollution Degree 1 (as defined by IEC 664).

### **Warning Markings and Symbols**

#### **Caution!**

The operator or responsible body is cautioned that the protection provided by the equipment may be impaired if the equipment is used in a manner not specified by Ludlum Measurements, Inc.

# The Model 19 Micro R Meter is marked with the following symbols:



**CAUTION** (per ISO 3864, No. B.3.1) – designates hazardous live voltage and risk of electric shock. During normal use, internal components are hazardous live. This instrument must be isolated or disconnected from the hazardous live voltage before accessing the internal components. This symbol appears on the front panel. **Note the following precautions:** 

### Warning!

The operator is strongly cautioned to take the following precautions to avoid contact with internal hazardous live parts that are accessible using a tool:

- 1. Turn the instrument power OFF and remove the batteries.
- 2. Allow the instrument to sit for 1 minute before accessing internal components.



The "crossed-out wheelie bin" symbol notifies the consumer that the product is not to be mixed with unsorted municipal waste when discarding; each material must be separated. The symbol is placed on the battery compartment lid. See section 8, "Recycling" for further information.

# **Cleaning and Maintenance Precautions**

The Model 19 may be cleaned externally with a damp cloth, using only water as the wetting agent. Do not immerse the instrument in any liquid. Observe the following precautions when cleaning or performing maintenance on the instrument:

- 1. Turn the instrument OFF and remove the batteries.
- 2. Allow the instrument to sit for 1 minute before cleaning the exterior or accessing any internal components for maintenance.



# **Troubleshooting**

ccasionally, you may encounter problems with your LMI instrument or detector that may be repaired or resolved in the field, saving turnaround time and expense in returning the instrument to us for repair. Toward that end, LMI electronics technicians offer the following tips for troubleshooting the most common problems. Where several steps are given, perform them in order until the problem is corrected. Keep in mind that with this instrument, the most common problems encountered are: (1) sticky meters (2) battery contacts.

Note that the first troubleshooting tip is for determining whether the problem is with the electronics or with the detector. A Ludlum Model 500 Pulser is invaluable at this point, because of its ability to simultaneously check high voltage, input sensitivity or threshold, and the electronics for proper counting.

We hope these tips will prove to be helpful. As always, please call if you encounter difficulty in resolving a problem or if you have any questions.

# Troubleshooting Electronics which utilize a Scintillation Detector

#### **SYMPTOM**

No power (or meter does not reach BAT TEST or BAT OK mark)

#### POSSIBLE SOLUTION

- 1. Check batteries and replace if weak.
- 2. Check polarity (See marks inside batter lid). Are the batteries installed backwards?

### **SYMPTOM**

#### **POSSIBLE SOLUTION**

No power (or meter does not reach BAT TEST or BAT OK mark) (continued)

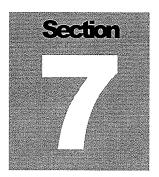
- 3. Check battery contacts. Clean them with rough sandpaper or use an engraver to clean the tips.
- 4. Check for loose or broken wires, especially between the main board and the calibration board.

Nonlinear Readings

- 1. Check the high voltage (HV) by pressing the HV TEST button. If a Multimeter is used to check the HV, ensure that one with high impedance is used, as a standard Multimeter could be damaged in this process.
- 2. Check for "sticky" meter movement. Does the reading change when you tap the meter? Does the meter needle "stick" at any spot?
- 3. Check the "meter zero." Turn the power OFF. The meter should come to rest on "0".

Meter goes full-scale or "Pegs Out"

- 1. Check the HV and, if possible, the input threshold for proper setting.
- 2. Check for loose wires, especially between the main board and the calibration board.



# **Technical Theory of Operation**

### Detector

The detector consists of a crystal of sodium iodide with Thallium activation (NaI Tl) that gives off light pulses when penetrated by radiation photons.

The light pulses are converted to electrical pulses by the photo cathode of the photomultiplier tube. The photomultiplier includes a 9 stage electron amplifier. This amplifier utilizes an electrostatic field for each stage, adding up to a required 500 to 1500 volt supply.

### Input

Detector pulses are coupled from the detector through C6 to the amplifier. CR1 protects the amplifier from input shorts. R37 couples the detector to the high voltage supply.

# **Amplifier**

A self-biased amplifier provides gain in proportion to R15 and C4 divided by R14. Transistor (pin 3 of U4) provides amplification. U6 is configured as a current mirror to provide a load for pin 3 of U4. The output self-biases to 2 Vbe (approximately 1.4 volts) at emitter of Q1. This provides just enough bias current through pin 3 of U4 to conduct all of the current from the current mirror.

Positive pulses at R16 are coupled to the discriminator through C5.

### **Discriminator**

Comparator U8 provides discrimination. The discriminator is set by the voltage divider, R21 and R23, coupled to pin 3 of U8. U8 output pulses are coupled to pin 5 of U9A for meter drive and pin 12 of U9B for audio.

### **Audio**

Discriminator pulses are coupled to univibrator pin 12 of U9B. Front panel audio ON-OFF selector controls the reset at pin 13 of U9B. When ON, pulses from pin 10 of U9B turn on oscillator U12, which drives the can-mounted unimorph. Speaker tone is set by R31, C14; duration by R22, C7.

### **Scale Ranging**

Detector pulses from the discriminator are coupled to univibrator pin 5 of U9A. For each scale, the pulse width of pin 6 of U9A is controlled by the front panel calibration controls and their related capacitors. This arrangement allows the same current to be delivered to C9 in proportion to the meter reading.

### **Digital Analog Converter**

U5 is configured as a current mirror. For each pulse of current through R24, an equal current is delivered to C9. This charge is drained off by R25. The voltage across C9 is proportional to the incoming count rate.

### **Meter Drive**

The meter is driven by the collector of Q2 coupled as a voltage follower in conjunction with pin 1 of U10.

For Battery Test, the voltage follower is bypassed and the meter movement is directly coupled to the battery through R8.

### **Fast/Slow Time Constant**

For slow time constant, C17 is switched from the output of the meter drive to parallel C9.

### **Low Voltage Supply**

Battery voltage is coupled to U11 and associated components (a switching regulator) to provide 5 volts at pin 8 to power all circuits.

### **High Voltage Test**

A constant current is developed by collector of Q3 in proportion to HV signal at pin 1 of U17. U16 provides a current mirror to drive the meter

through analog switch logic circuit U15, U14, and U3.

# **High Voltage Supply**

High voltage is developed by switching regulator U13 and T1. Voltage multiplier CR3 thru CR7, and associated components, develop the detector voltage. Voltage feedback is provided by R39 thru U17 to feed back pin 8 of U13 for voltage regulation. Pin 1 of U17 is proportional to the high voltage, and its output is also utilized to measure the high voltage. High voltage is adjusted by varying the feedback current with R42.



# Recycling

udlum Measurements, Inc. supports the recycling of the electronics products it produces for the purpose of protecting the environment and to comply with all regional, national and international agencies that promote economically and environmentally sustainable recycling systems. To this end, Ludlum Measurements, Inc. strives to supply the consumer of its goods with information regarding reuse and recycling of the many different types of materials used in its products. With many different agencies, public and private, involved in this pursuit it becomes evident that a myriad of methods can be used in the process of recycling. Therefore, Ludlum Measurements, Inc. does not suggest one particular method over another, but simply desires to inform its consumers of the range of recyclable materials present in its products, so that the user will have flexibility in following all local and federal laws.

The following types of recyclable materials are present in Ludlum Measurements, Inc. electronics products, and should be recycled separately. The list is not all-inclusive, nor does it suggest that all materials are present in each piece of equipment:

Batteries Glass

Aluminum and Stainless Steel

Circuit Boards

**Plastics** 

Liquid Crystal Display (LCD)

Ludlum Measurements, Inc. products which have been placed on the market after August 13, 2005 have been labeled with a symbol recognized internationally as the "crossed-out wheelie bin" which notifies the consumer that the product is not to be mixed with unsorted municipal waste when discarding; each material must be separated. The symbol will be placed near the AC receptacle, except for portable equipment where it will be placed on the battery lid.

The symbol appears as such:





# **Parts List**

	<u>Reference</u>	<u>Description</u>	Part Number
Model 19 Micro R Meter	UNIT	Completely Assembled Model 19 Micro R Meter	48-1615
Main Board, Drawing 367 × 166	BOARD	Completely Assembled Circuit Board	5367-166
CAPACITORS	C1	47pF, 100V	04-5660
	C2	0.0022μF, 50V	04-5676
	C3	0.001μF, 100V	04-5659
	C4	10pF, 100V	04-5673
	C5	0.01μF, 50V	04-5664
	C6	100pF, 3KV	04-5735
	C7	0.022μF, 50V	04-5667
	C8	1μF, 16V	04-5701
	C9	10μF, 25V	04-5655
	C10	100pF, 100V	04-5661
	C11	68μF, 10V	04-5654
	C12	10μF, 25V	04-5728
	C14	470pF, 100V	04-5668
	C17	47μF, 10V	04-5666
	C18-C27	0.01μF, 500V	04-5696
	C28	0.001μF, 2KV	04-5703
	, C29	68μF, 10V	04-5654
	C30-C31	1μF, 16V	04-5701
	C32	270pF, 100V	04-5679
	C33	0.01μF, 50V	04-5664

	Reference	<u>Description</u>	Part Number
TRANSISTORS	Q1	MMBT3904LT1	05-5841
	Q2	MMBT4403LT1	05-5842
	Q3	MMBT3904LT1	05-5841
VOLTAGE REGULATOR	VR1	LT1460KCS3-2.5TR	05-5867
INTEGRATED CIRCUITS	T14 T10	154774540TO A	0.4.450
CINCOITS	U1-U3	MAX4542ESA	06-6453
	U4-U5	CMXT3904	05-5888
	U6	CMXT3906	05-5890
	U7	MAX4541ESA	06-6452
	U8	MAX985EUK-T	06-6459
	U9	CD74HC4538M	06-6297
	U10	LMC7111BIM5X	06-6410
	U11	LT1304CS8-5	06-6434
	U12	MIC1557BM5	06-6457
	U13	LT1304CS8	06-6394
	U14-U15	MAX4542ESA	06-6453
	U16	CMXT3906	05-5890
	U17-C18	LMC7111BIM5X	06-6410
DIODES			
	CR1	CMPD2005S	07-6468
	CR2	CMSH1-40M	07-6411
	CR3-CR7	CMPD2005S	07-6468
	CR9	CMSH1-40M	07-6411
SWITCHES			
	SW1	RANGE SELECTOR	08-6761
	SW2	H.V. PUSHBUTTON	08-6770
	SW3	F-S TOGGLE	08-6781
	SW4	AUD ON-OFF TOGGLE	08-6781
	SW5	RES PUSHBUTTON	08-6770
	SW6	LAMP PUSHBUTTON	08-6770
	SW7	BAT PUSHBUTTON	08-6770
POTENTIOMETERS /			
TRIMMERS	R33	1M, 64W105 NAME	09-6814
	R34	1M, 64W105 X10	09-6814
	R35	1M, 64W105 X1	09-6814
	R36	1M, 64W105 X0.1	09-6814
	R41	100K, 64W104 X100	09-6813
	1011	10015, 01 W 10 1 2X100	07-0013

	Reference	Description	Part Number
	R42	100K, 64W104 HV ADJ	09-6813
	R52	10K, 3266X1-103 NAME	09-6822
RESISTORS			
RESISTORS	R1-R5	200K, 1/8W, 1%	12-7992
	R6	8.25K, 1/8W, 1%	12-7838
	R7	10K, 1/8W, 1%	12-7839
	R8	2.37K, 1/8W, 1%	12-7861
	R9-R11	10K, 1/8W, 1%	12-7839
	R12	200 Ohm, 1/8W, 1%	12-7846
	R12	10K, 1/8W, 1%	12-7839
	R14	4.75K, 1/8W, 1%	12-7858
	R15	200K, 1/8W, 1%	12-7890
	R16	10K, 1/8W, 1%	12-7932
	R17	1K, 1/8W, 1%	12-7832
	R17	4.75K, 1/8W, 1%	12-7858
	R19	2K, 1/8W, 1%	12-7636
	R20-R21	100K, 1/4W, 1%	12-7834
	R22	1M, 1/8W, 1%	12-7844
	R23	2.49K, 1/8W, 1%	12-7999
	R24	14.7K, 1/8W, 1%	12-7068
	R25	200K, 1/4W, 1%	12-7000
	R26	100K, 1/4W, 1%	12-7834
	R27	68.1K, 1/8W, 1%	12-7881
	R28	100K, 1/8W, 1%	12-7834
	R29	1K, 1/8W, 1%	12-7832
	R30	100K, 1/8W, 1%	12-7834
	R31	475K, 1/8W, 1%	12-7859
	R32	100K, 1/8W, 1%	12-7834
	R37	100K, 1/8W, 1%	12-7834
	R38	4.75M, 1/8W, 1%	12-7854
	R39	500M, 3KV, 2%	12-7993
	R40	1M, 1/4W, 1%	12-7031 12-7844
	R44	1K, 1/4W, 1%	12-7832
	R45	8.25K, 1/8W, 1%	
	R45 R46-R48	· · · · · · · · · · · · · · · · · · ·	12-7838
		200K, 1/4W, 1%	12-7992 12-7005
	R49 R50	825K, 1/8W, 1%	
		953K, 1/8W, 1%	12-7950
	R53	1K, 1/4W, 1%	12-7832
CONNECTORS			
	P1	CONN-640456-4	
		MTA100x4 NAME	13-8088

		Reference	Description	Part Number
		P2	CONN-640456-3 MTA100x3 NAME	13-8081
		P3	CONN-640456-2 MTA100x2 NAME	13-8073
		P4	CONTACT #1434 NAME	18-9124
	INDUCTOR			
		L1	22μH, CD43-220	21-9808
	TRANSFORMER	T1	31032R	21-9925
Wiring	Diagram,			
	<b>1g 367 × 174</b> AUDIO	DS1 DS2	M19 LAMP BOARD 5367-113 UNIMORPH TEC-3526-PU	5367-113 21-9251
	CONNECTOR			
		P1	MTA100x4 MAIN BOARD 5367-166	13-8170
		P2	MTA 100x3 MAIN BOARD 5367-166	13-8135
		P3	MTA 100x2 MAIN BOARD 5367-166	13-8178
	BATTERY			
		B1-B2	DURACELL "D"	21-9313
	MISCELLANEOUS			
•		*	M19 INTERNAL DETECTOR	47-3426
		* M1	TUBE/XTAL ASSY MODEL 19 METER	2004-061
		*	ASSY 987010-001 1mA M19 METERFACE	4367-024
			(202-016)	7367-023
		*	METER BEZEL W/ GLASS W/ SCREWS	4363-352-00
		*	METER MOVEMENT (1mA)	15-8030
		*	M19 BATTERY BOX	
		4	LID W/CNTCT	2363-191
		*	DEEP PORTABLE CAN ASSY	4363-615
		*	M19 CASTING	7367-171
		*	M19 MAIN HARNESS	8367-170

<u>Reference</u>	<u>Description</u>	Part Number
*	PORTABLE KNOB	08-6613
*	SWITCH SEAL (P/B)	08-6611
*	UNIMORPH W/WIRES,	
	O'RING	40-0034
*	CAL COVER W/SCREWS	4363-200
*	HANDLE- PORTABLE (GRIP)	7363-139



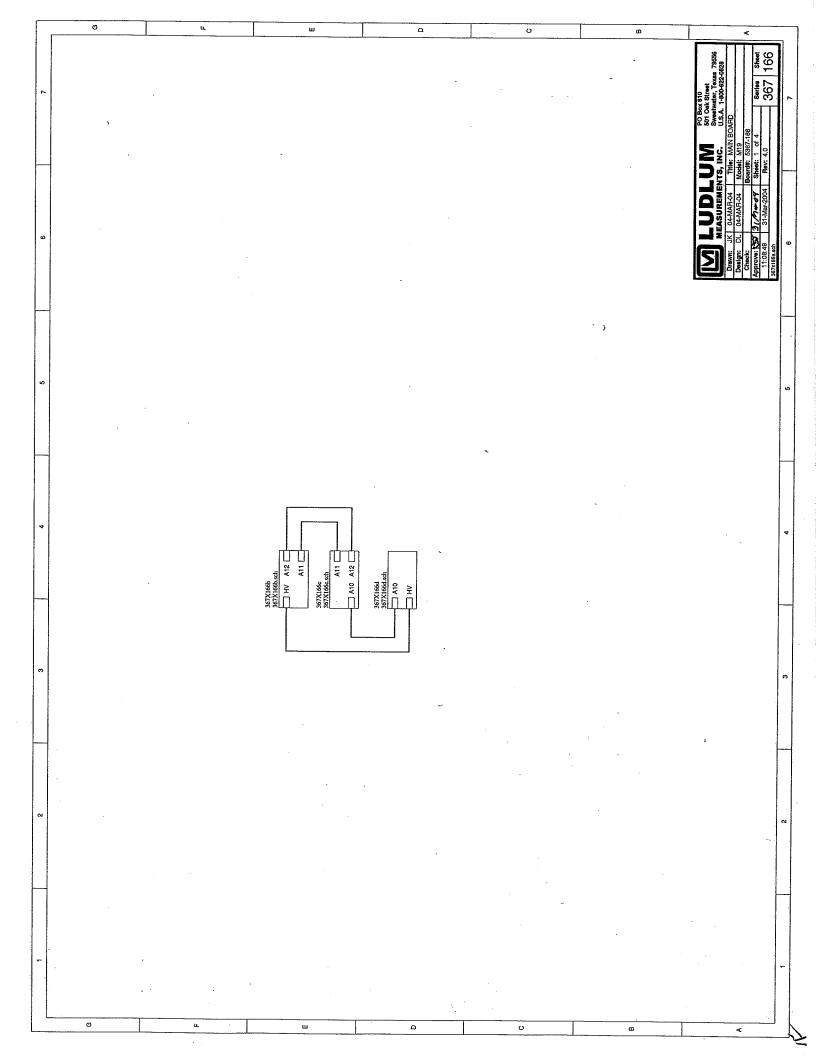
# **Drawings**

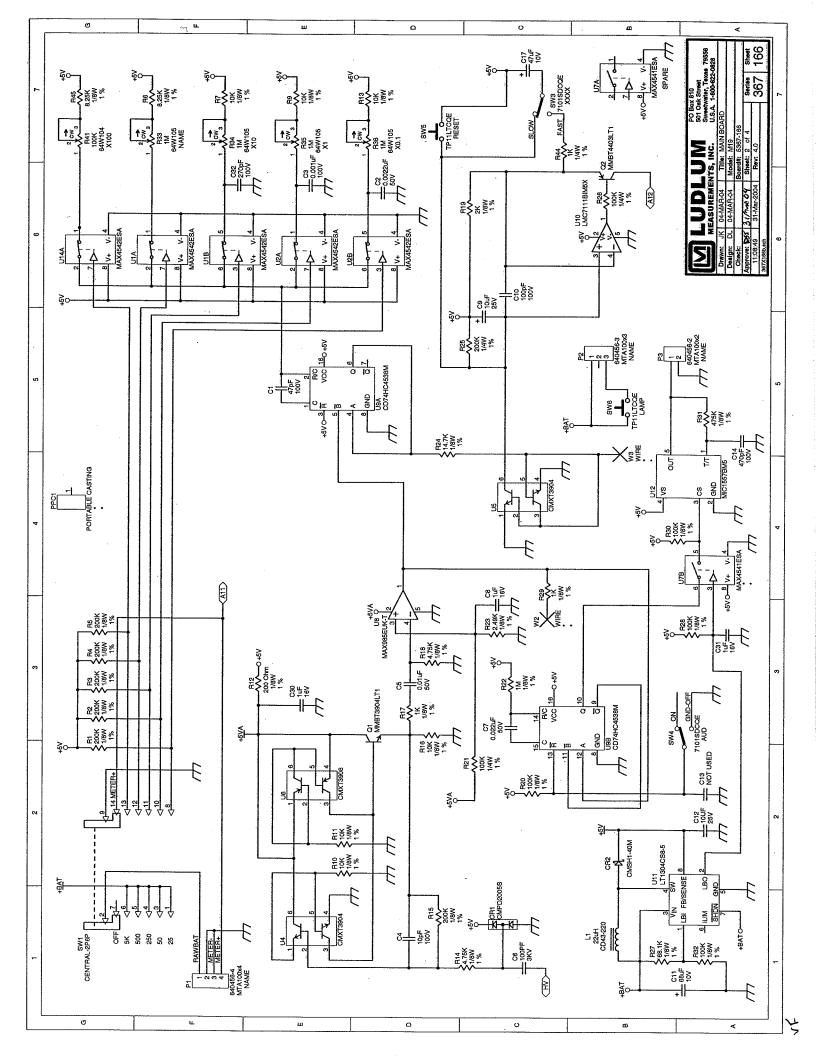
Model Board Circuit, Drawing 367 × 166 (4 sheets)

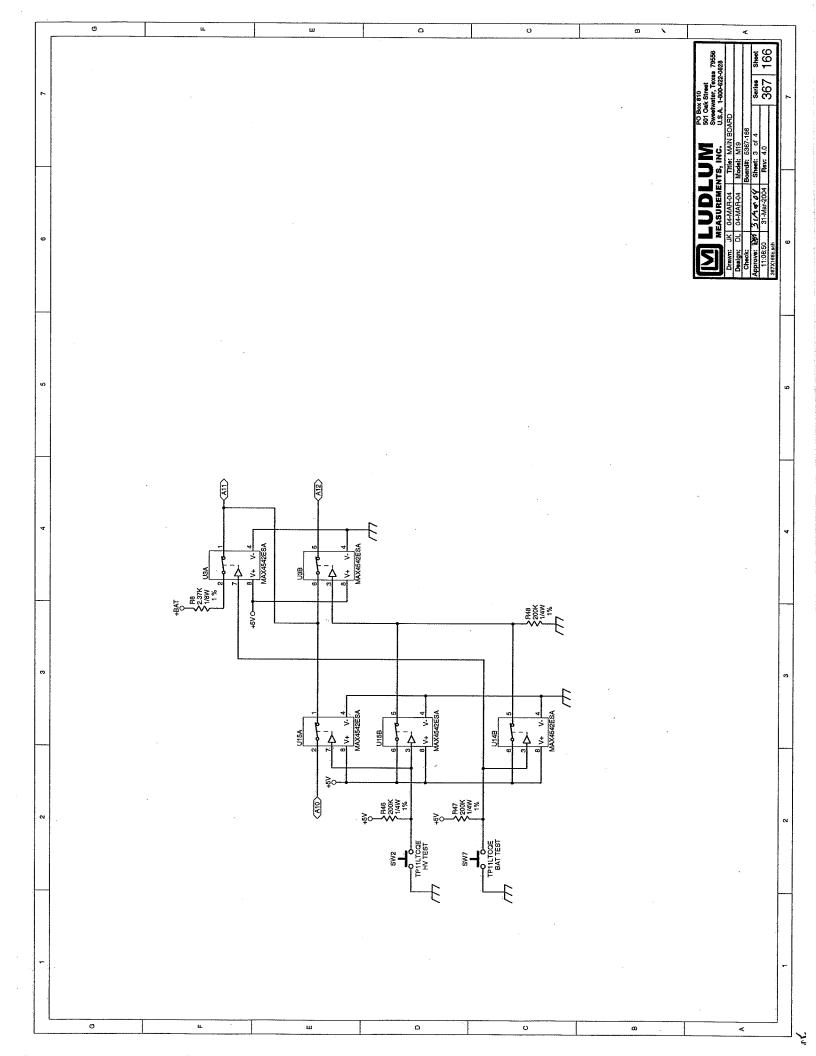
Model Board Component Layouts, Drawings 367 × 167 (2 sheets)

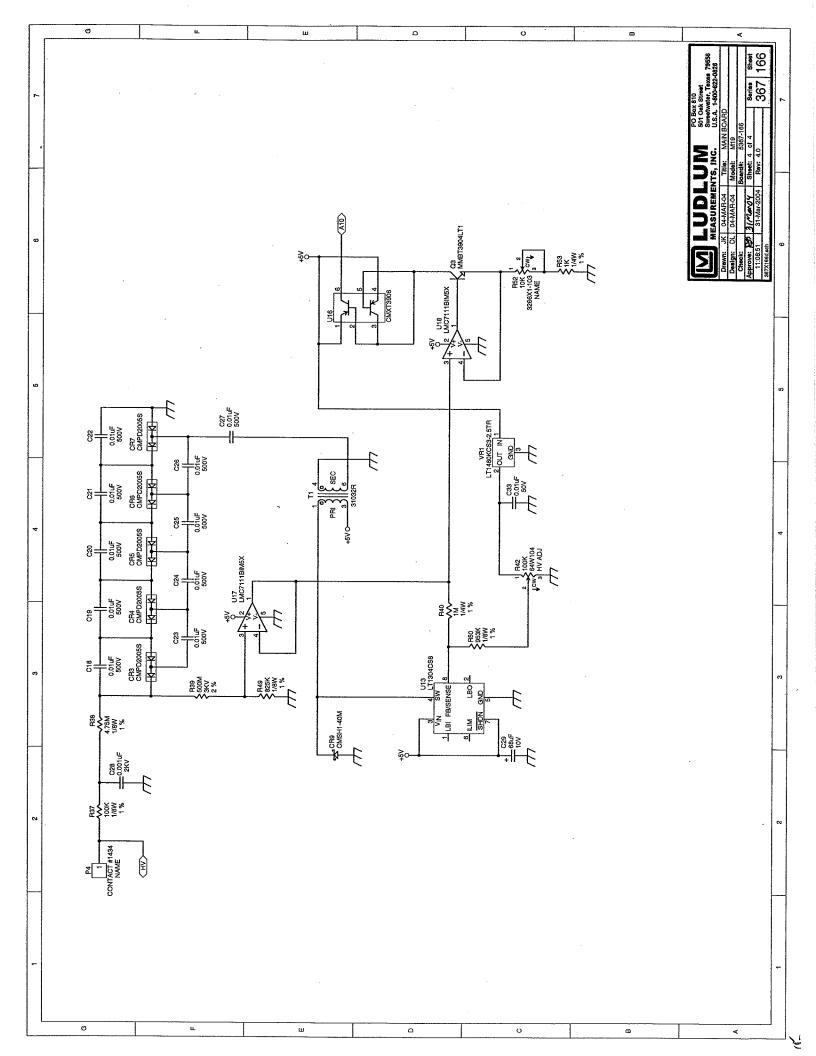
Wiring Diagram, Drawing 367 × 174

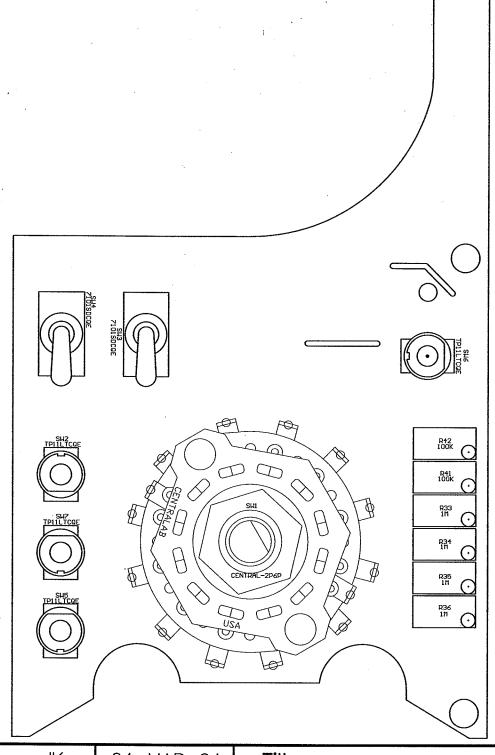
Energy Response for Ludlum Model 19



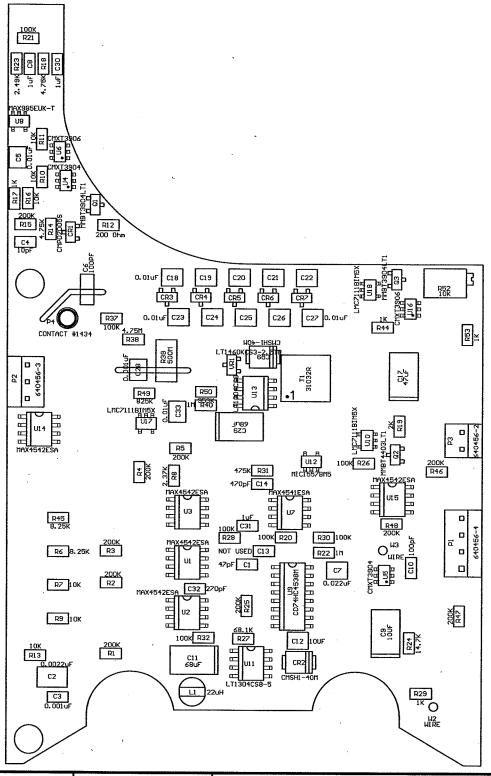








					<b></b>	
Drawr	n: JK	04-MAR-04	Title:	MAIN BOARD		
Desigr	n: DL	04-MAR-04				
Check	k: DL	06-MAR-04	<b>Model:</b> M	19		
Approve	e:		Board#: 53	367–166		
Layer:			<b>Rev:</b> 4.	0	Series	Sheet
	14:46:40	6-Apr-2004	SCALE:	1.75	367	167



Draw	n: JK	04-MAR-04	Title:	Title: MAIN BOARD		
Desig	n: DL	04-MAR-04				
Chec	k: DL	06-MAR-04	Model:	M19		
Approv	e:		Board#:	5367-166		
Layer:			Rev:	4.0	Series	Sheet
	14:46:39	6Apr2004	SCAL	E: 1.75	367	167

